



HEMPEL'S UNDERWATER PRIMER 26030

Description: HEMPEL'S UNDERWATER PRIMER 26030 is a physically drying paint dissolved in mineral spirit and pigmented with aluminium flakes.

Recommended use: As a tiecoat between epoxy and physically drying coatings. As a sealer for old antifouling.

Availability: Part of European Yacht assortment. Local availability subject to confirmation.

PHYSICAL CONSTANTS:

Shade nos/Colours: 19000 / Aluminium
Finish: Flat
Volume solids, %: 37 ± 1
Theoretical spreading rate: 7.4 m²/l [296.7 sq.ft./US gallon] - 50 micron/2 mils
Flash point: 35 °C [95 °F]
Specific gravity: 1.2 kg/litre [9.7 lbs/US gallon]
Dry to touch: 2 - 3 hour(s) 20°C/68°F
4-6 hour(s) 10°C/50°F
VOC content: 478 g/l [4 lbs/US gallon]

The physical constants stated are nominal data according to the HEMPEL Group's approved formulas.

APPLICATION DETAILS:

Application method: Airless spray / Air spray / Brush
Thinner (max.vol.): 08231/08111 (5%) / 08231/08111 (15%) / 08231/08111 (5%)
Nozzle orifice: 0.018 "
Nozzle pressure: 150 bar [2175 psi]

(Airless spray data are indicative and subject to adjustment)

Cleaning of tools: HEMPEL'S THINNER 08231 or HEMPEL'S THINNER 08111

Indicated film thickness, dry: 50 micron [2 mils]

Indicated film thickness, wet: 125 micron [5 mils]

Recoat interval, min: According to specification.

Recoat interval, max: According to specification.

Safety: Handle with care. Before and during use, observe all safety labels on packaging and paint containers, consult HEMPEL Safety Data Sheets and follow all local or national safety regulations.

SURFACE PREPARATION: The surface must be completely clean and dry at the time of application and its temperature must be above the dew point to avoid condensation. In confined spaces provide adequate ventilation during application and drying.

APPLICATION CONDITIONS: Wash the area to be treated with HEMPEL'S PRE-CLEAN 67602 as instructed and rinse with fresh water.

Allow the wood to dry, sand bare spots, and remove dust completely. Touch up bare spots with: HEMPEL'S UNDERWATER PRIMER 26030.

PRECEDING COAT: None, or as per specification.

SUBSEQUENT COAT: According to specification. Recommended systems are: HEMPEL'S ANTIFOULING.

REMARKS:

Recoating note: Before overcoating after exposure in contaminated environment clean surface thoroughly by high pressure fresh water hosing or by hosing down with fresh water and scrubbing with a stiff brush and allow to dry.

Note: **HEMPEL'S UNDERWATER PRIMER 26030** 2603019000

The information given in the Product Data Sheet is intended for commercial use.

ISSUED BY: HEMPEL A/S

This Product Data Sheet supersedes those previously issued.

For explanations, definitions and scope, see "Explanatory Notes" available on www.hempel.com. Data, specifications, directions and recommendations given in this data sheet represent only test results or experience obtained under controlled or specially defined circumstances. Their accuracy, completeness or appropriateness under the actual conditions of any intended use of the Products herein must be determined exclusively by the Buyer and/or User.

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