



HEMPEL'S UNIFILLER 67583

Description: HEMPEL'S UNIFILLER 67583 is a quick drying styrene alkyd based filler. Can be overcoated with one and two-component paints.

Recommended use: For filling minor irregularities on interior and exterior areas above the waterline.

Availability: Part of Group Assortment. Local availability subject to confirmation.

PHYSICAL CONSTANTS:

Shade nos/Colours: 15000/ Light grey
Finish: Flat
Volume solids, %: 86 ± 1
Flash point: 25 °C [77 °F]
Specific gravity: 2 kg/litre [16.7 lbs/US gallon]
Surface dry: 0.5 approx. hour(s) 20°C/68°F 1 (approx.) hrs at 10°C/50°F
Dry to touch: 2 approx. hour(s) 20°C/68°F 4.5 (approx.) hrs at 10°C/50°F
VOC content: 281 g/l [2.3 lbs/US gallon]
The physical constants stated are nominal data according to the HEMPEL Group's approved formulas.

APPLICATION DETAILS:

Application method: Putty knife, or similar.
Cleaning of tools: HEMPEL'S THINNER 08080 or HEMPEL'S DEGREASER 99611
Recoat interval, min: According to specification.
Recoat interval, max: According to specification.
Safety: Handle with care. Before and during use, observe all safety labels on packaging and paint containers, consult HEMPEL Safety Data Sheets and follow all local or national safety regulations.

SURFACE PREPARATION: Wash the area to be treated with HEMPEL'S PRE-CLEAN 67602 as instructed and rinse with fresh water. Grind the surface, depending on material and surface condition. Large areas are preferably primed with a suitable primer or suitable wood preservative depending on substrate. Recommended systems are: HEMPEL'S LIGHT PRIMER 45551, HEMPADUR SEALER 05990.

APPLICATION CONDITIONS: The surface must be completely clean and dry at the time of application and its temperature must be above the dew point to avoid condensation. Use only where application and curing can proceed at temperatures above: 5°C/41°F. In confined spaces provide adequate ventilation during application and drying.

SUBSEQUENT COAT: One as well as two-component paints.

REMARKS:

Recoating note: The product should not be applied in more than 500 micron/20 mils wet film thickness per coat. A possible second coat can be applied after 1 hour at 20°C/68°F, 2 hours at 10°C/50°F. The filler may be overcoated with white spirit or xylene-based paints after approximately 2 hours at 20°C/68°F, 4 hours at 10°C/50°F. Allow HEMPEL'S UNIFILLER 67583 to cure for at least 24 hours at 20°C/68°F, 48 hours at 10°C/50°F, before application of two-component paints. No maximum recoat interval, but surface must be clean and roughened by grinding.

Note: **HEMPEL'S UNIFILLER 67583** 6758315000
The information given in the Product Data Sheet is intended for commercial use.

ISSUED BY: HEMPEL A/S

This Product Data Sheet supersedes those previously issued.

For explanations, definitions and scope, see "Explanatory Notes" available on www.hempel.com. Data, specifications, directions and recommendations given in this data sheet represent only test results or experience obtained under controlled or specially defined circumstances. Their accuracy, completeness or appropriateness under the actual conditions of any intended use of the Products herein must be determined exclusively by the Buyer and/or User.

The Products are supplied and all technical assistance is given subject to HEMPEL's GENERAL CONDITIONS OF SALES, DELIVERY AND SERVICE, unless otherwise expressly agreed in writing. The Manufacturer and Seller disclaim, and Buyer and/or User waive all claims involving, any liability, including but not limited to negligence, except as expressed in said GENERAL CONDITIONS for all results, injury or direct or consequential losses or damages arising from the use of the Products as recommended above, on the overleaf or otherwise. Product data are subject to change without notice and become void five years from the date of issue.